RISO, INC. **PARTS CHANGE INFORMATION**

PART: RG SENSORS **ISSUE #: 021**

JAPAN: RG0002

NEW PART NUMBER: See Below NEW DESCRIPTION: INFORMATION ON RG SENSORS OLD PART NUMBER: OLD DESCRIPTION:	[ ] New [X] Modified [ ] Obsolete [ ] Other
Compatible: [X] Not Compatible: [ ] Old/Obsolete: [N]	

CHANGE REASON	MANUFACTURING CUT-IN	MODEL(S):
[ ] Cost Effective [ ] Eliminate Claims [X] Easier Operation [ ] Other	SERIAL #:	RG SERIES

INFORMATION ON THE SENSORS:

The following 6 sensors are changed from light emmitting type to an infra-red type LED.

1. 006-01630-400 Paper Det. Sensor (send) ———— (Dark Blue LED)
- This part has been changed from 006-01630-300 — (Clear LED)
- The receive sensor need not be changed when changing the send sensor from the old light emitting type to the new infra-red type.
- There is no change made on the receive sensor. The part number of the receive sensor remains the same, i.e. 007-58030-105 Paper Det. Sensor II (Receive).

2. 007-59050-100 Set/Paper Sensors
- This part has been changed from 007-59050-002.
- Since the receive sensor is included together with the send sensor by above part number as a set, the receive sensor is changed when changing the send sensor.

3. 007-58001-202 Paper Receiving Sensor 1 (send) —— (Clear LED)
- This part has been changed from 007-58001-105 — (Red colored LED)
- The receive sensor need not be changed when changing the send sensor from the old light emitting type to the new infra-red type.
- There is no change made on the receive sensor. The part number of the receive sensor remains the same, i.e. 007-53580-107 Paper Receiving Sensor (Receive).

4. 007-58000-303 Paper Receiving Sensor 2 (send) —— (Clear LED)
- This part has been changed from 007-58000-206 — (Red colored LED)
- The receive sensor need not be changed when changing the send sensor from the old light emitting type to the new infra-red type.
- There is no change made on the receive sensor. The part number of the receive sensor remains the same, i.e. 007-53580-107 Paper Receiving Sensor (Receive).

5. 005-25920-208 Original Sensor (send) —— (Dark Blue LED)
- The part has been changed from 005-25920-100 — (Clear LED)
- The receive sensor need not be changed when changing the send sensor from the old lightemitting type to the new infra-red type.
- There is no change made on the receive sensor. The part number of the receive sensor remains the same, i.e. 005-25930-106 Original Sensor (Receive).

6. 007-54010-304 Master Removal Sensor — (Clear LED)
- The part has been changed from 007-54010-207 — (Red colored LEDJ
- Since the receive sensor is included together with the send sensor by above part number as a set, the receive sensor is changed when changing the send sensor.